

Interactive Textiles (e-textiles)

Clothes of the future

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<http://hci.rwth-aachen.de/cthci>



Interface to your wearables



Eyes-free, on the move



Input device



Extension



Vision

- Mark Weiser envisioned future computers that disappear into everyday environments and

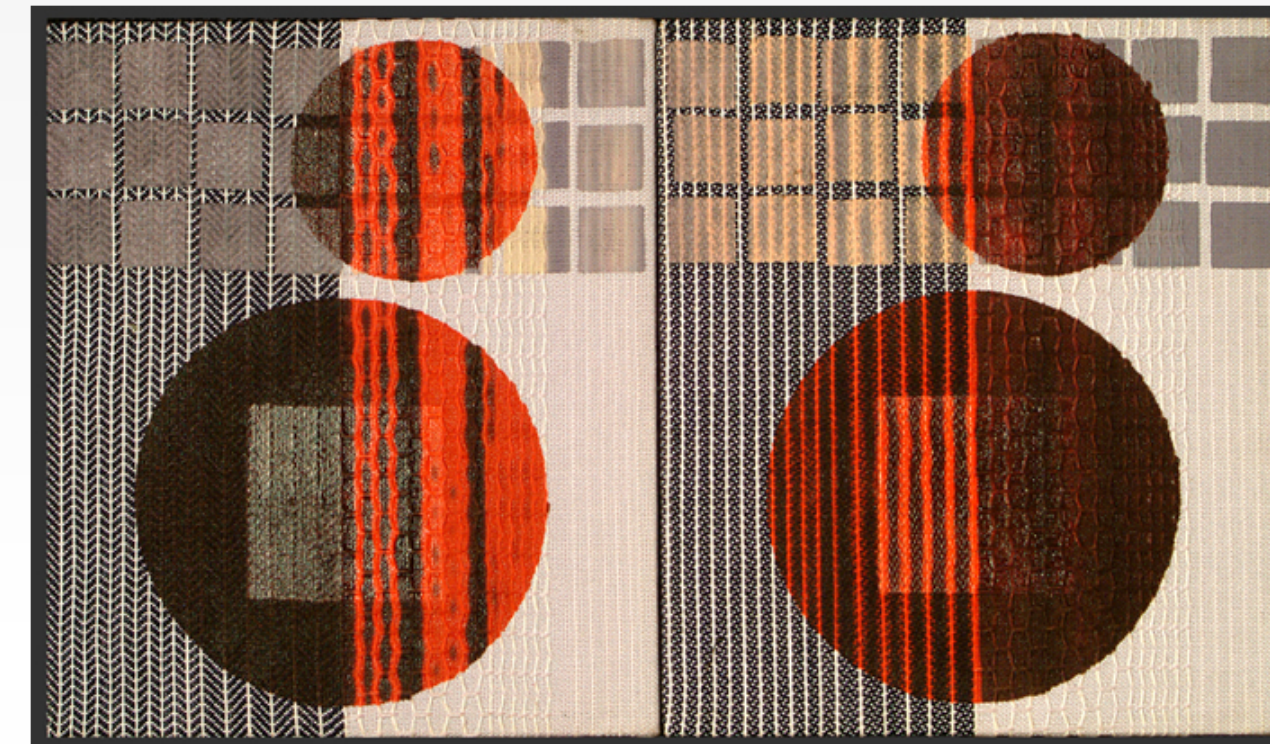
“... weave themselves into the fabric of everyday life until they are indistinguishable from it.”

- Merge the everyday physical world and digital computing
- Disappearing computing

From Vision to Reality



Maggie Orth , Musical Jacket, '98



Maggie Orth. Big Dot, '03



Maggie Orth. Embroidered Musical Instruments, '01



Maggie Orth. Electronic Tablecloth, '99

<http://www.maggieorth.com/>

Motivation

- Intersection of fashion and technology
- Wearable technology and quantified self



Going beyond wearables



20 x 20
Yellow
Conductive

Interactive Textiles (e-textiles)

- Interactive textiles are fabrics that enable digital components and electronics to be embedded in them (sensors, actuators, MIC)
- Conductive thread is the basic construction material
- Smart textiles are textiles created using new technology, they can be responsive to stimulus via a chemical reaction. Not all smart textiles are e-textiles
- Wearable devices that are not integrated but simply attached to the garment do not count as interactive textile

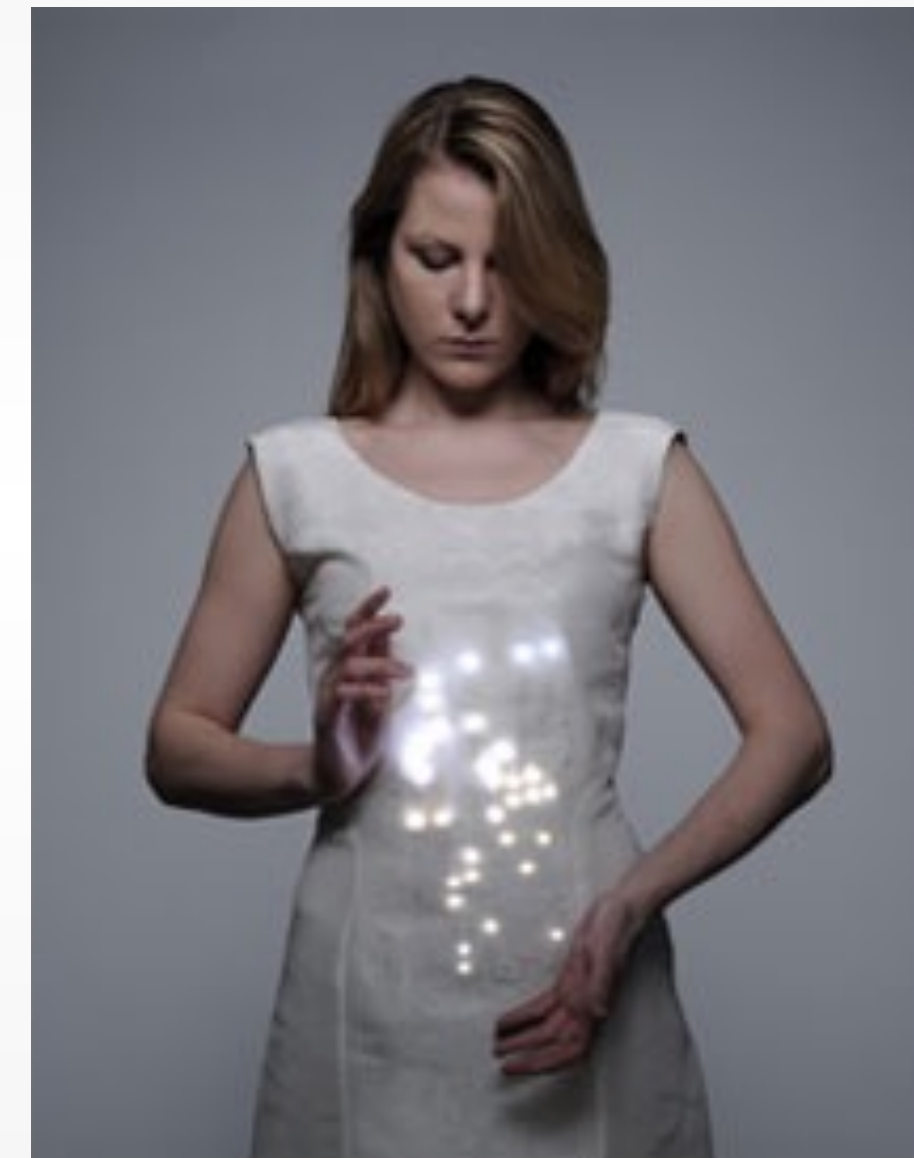


Application Areas

- Fashion
- Health and fitness
 - Regulate body temperature, reduce wind resistance and control muscle vibration
 - Drug-releasing medical textiles
- Safety
 - Against extreme environmental hazards like radiation
- Interface for wearables



Max Schäth, Outsourcing, '11
<http://www.design-research-lab.org/research-projects/>



How to design for interactive textile?

- Paul Holleis explored the usability and applicability issues concerned with touch input on clothing
- Lesons learned:
 - Preserve the Original Functionality
 - Optimal Position of Controls Influenced by Posture
 - Provide Immediate Feedback
 - Need to Tackle the Fear of Accidentally Initiated Commands
 - Ensure One-handed Interaction
 - Put Fashion as a Priory



Agenda

- Input techniques
- Technical requirements
- Output techniques
- Personal style, emotional impact, social acceptance
- DIY

Input Techniques

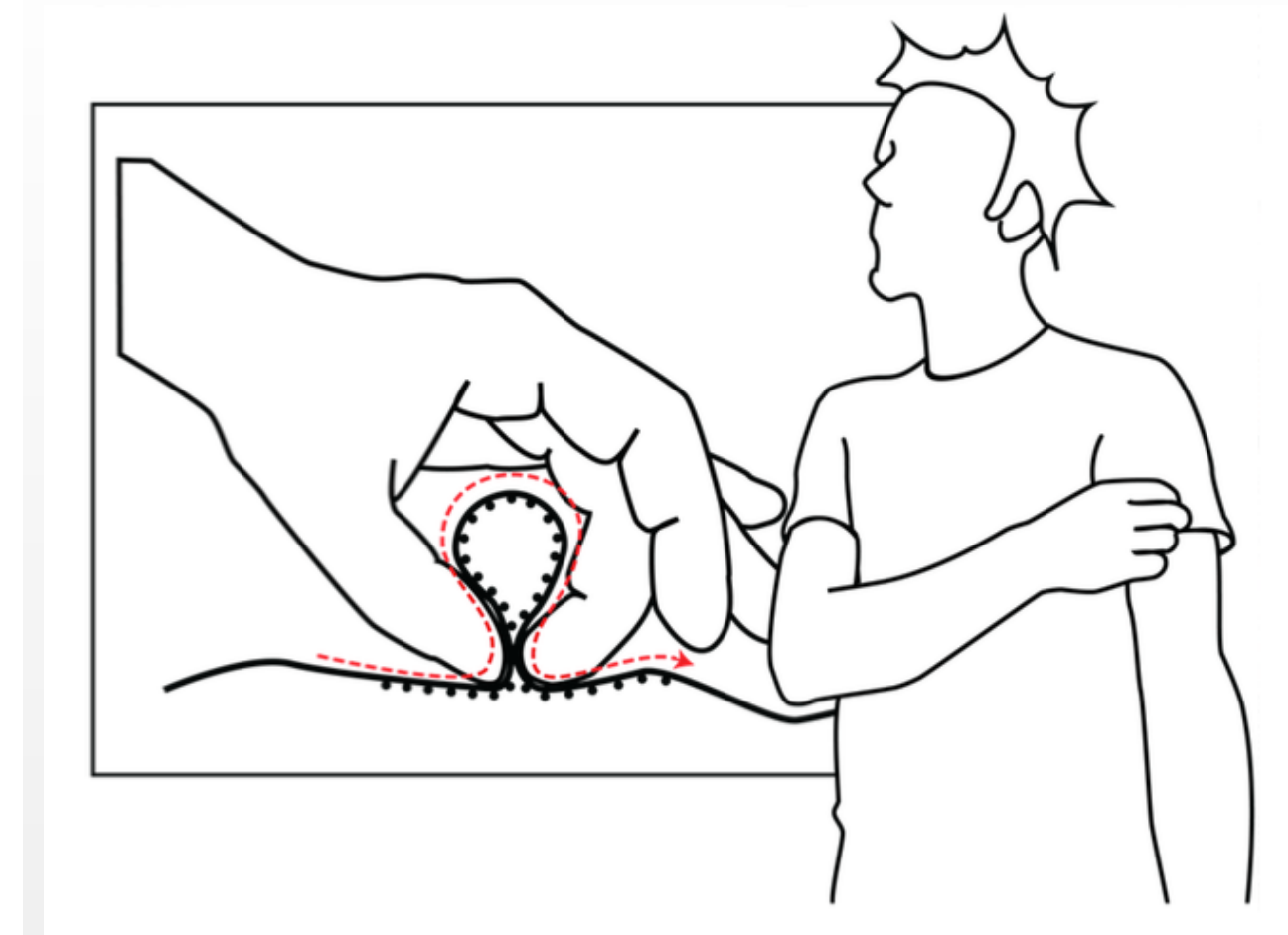
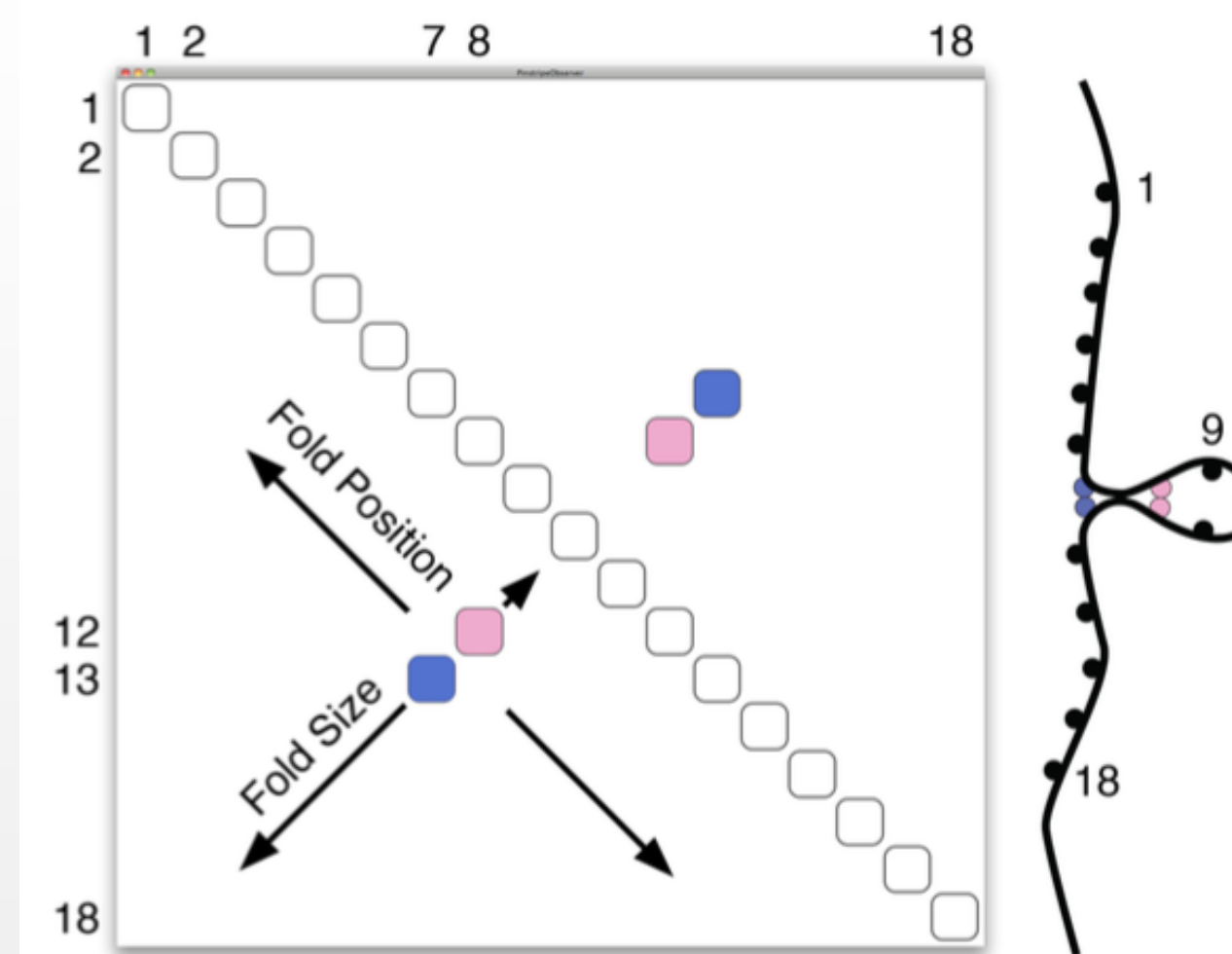
- Input tool: human hand and fingers
- Direct & indirect, absolute & relative, continuous & discrete, 1D & 2D
- Two main metaphors
 - Fabric afforded gestures,.e.g, garb and roll, crumble, stretch, pull, etc. To what interfaces can we map these gestures?
 - Touch and desktop concepts, e.g., tap (buttons), swipe (sliders or next/back)...

Pinstripe

- Affordances of textile
- Resistive technology
- (+) Avoid accidental activation
- Grab to activate the textile
- Roll to continuously control values in 1D slider
- Based on the grab size, control the coarseness of sliding

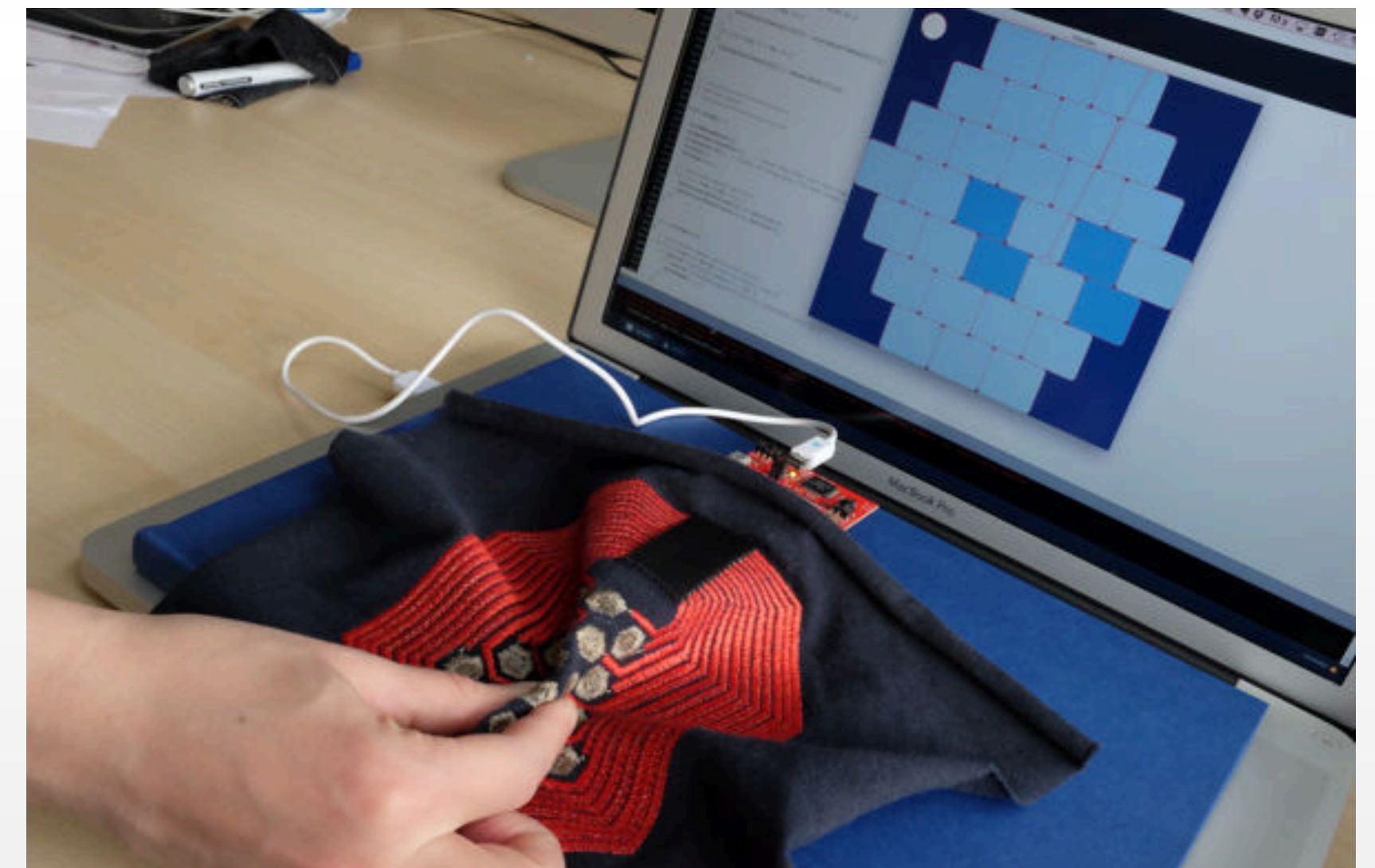
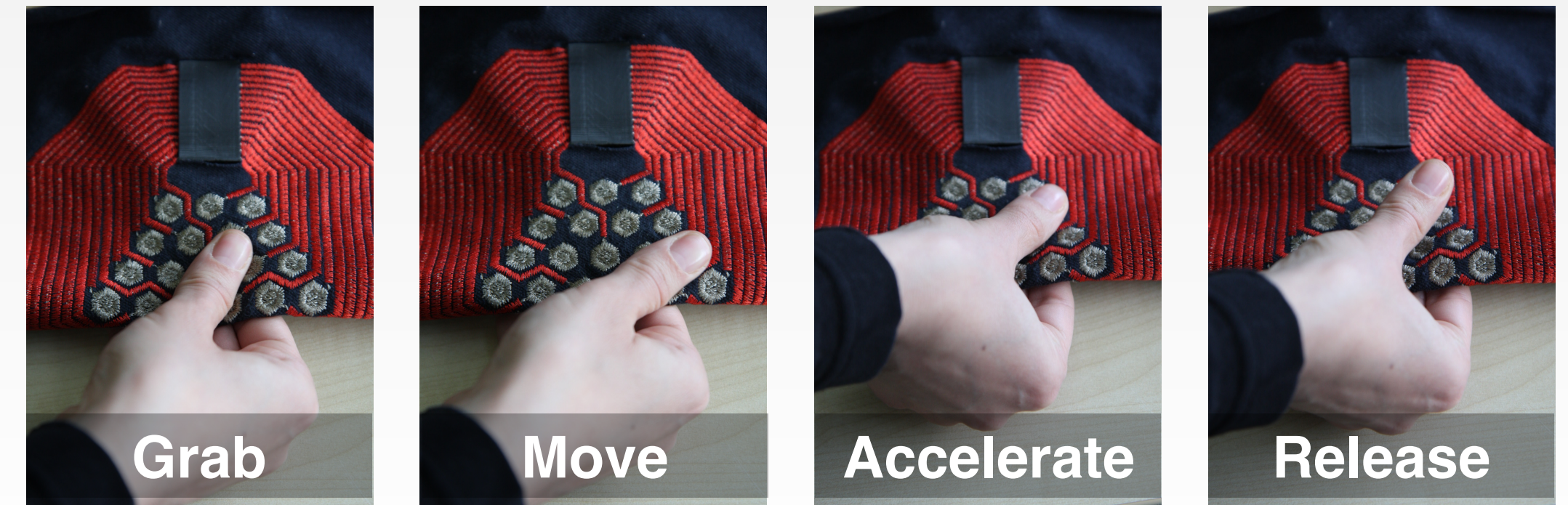


Karrer, CHI '11



Grabrics

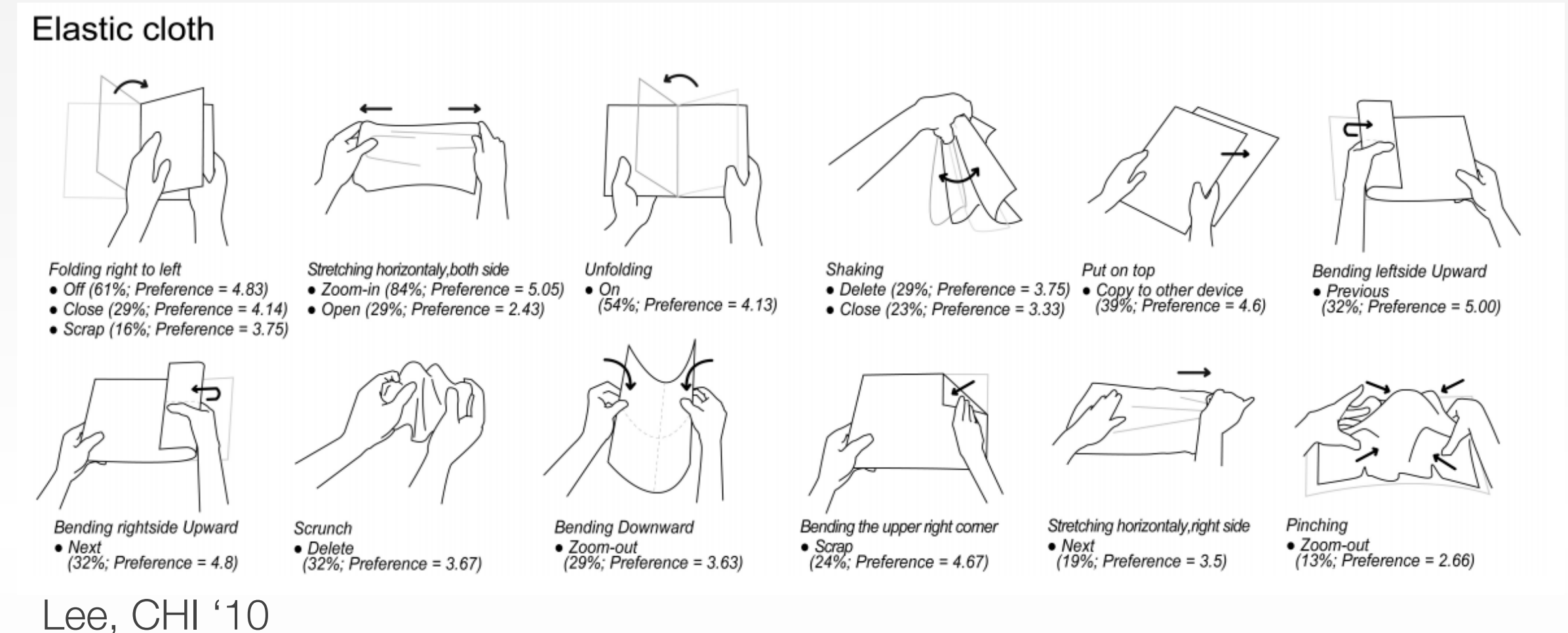
- Took Pinstripe one step further
- Resistive technology
- “Grab at an Angle”
 - Grab at an angle to select a menu item
 - Roll continuously to change the value of that item
- Human performance: people can grab angles between 30-45 degrees, on the forearm, eyes-free



Hamdan, CHI '16

Deformable Gestures

- Lee defined a gesture alphabet of possible fold, bend, and distort gestures for paper, plastic, and stretchable fabric
- Several researchers have investigated intuitive gestures for deformable displays



Troiano, AVI '14

Interactive Furniture

- Furniture
- Capacitive technology
- 1D: swipe left & right
- Discrete input (continuous coming soon)
- Direct interface to curtain
- Visual feedback
- Considerations: spacing between parallel threads to minimise parasitic capacitance, detect when curtain folds make connections

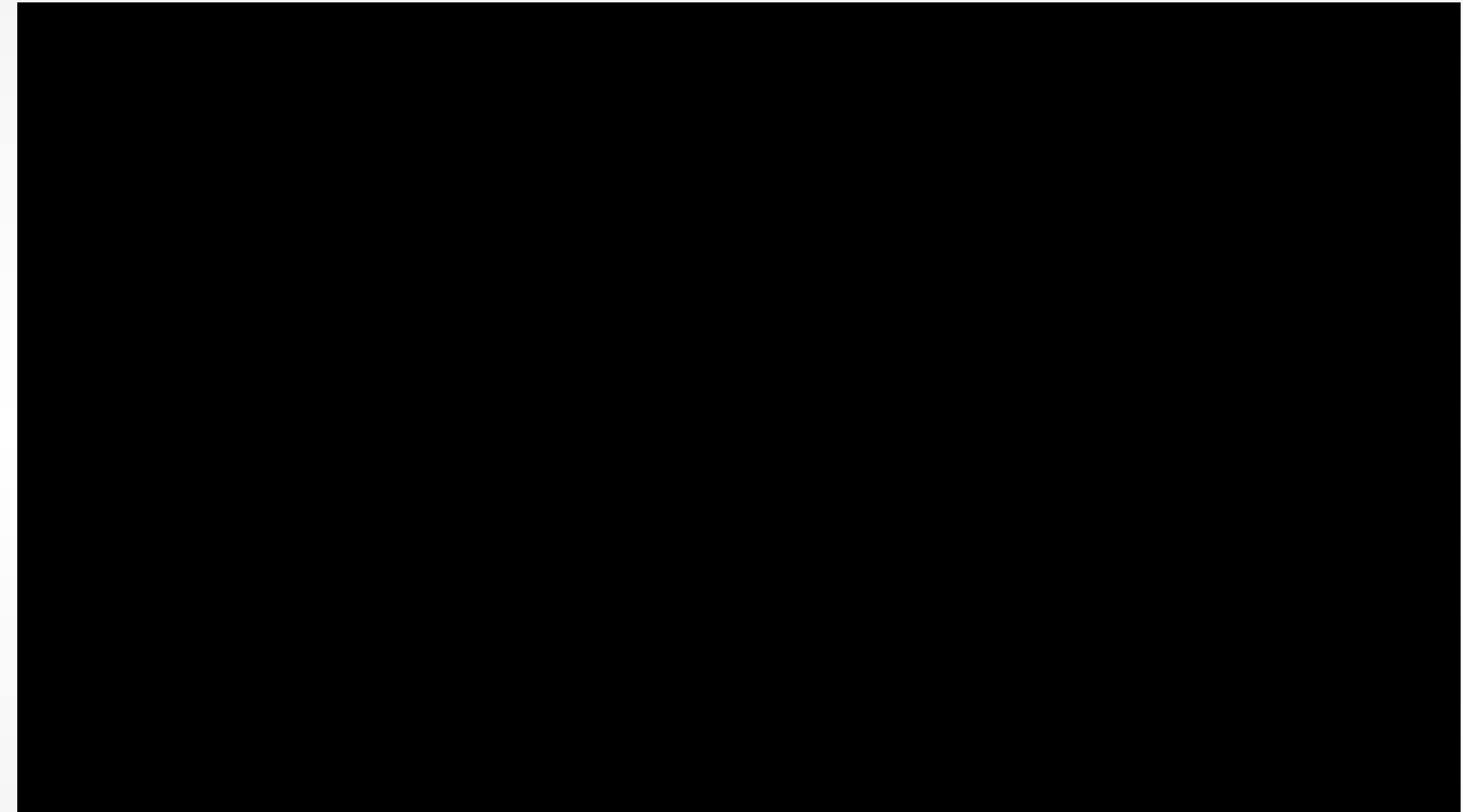


RWTH Aachen, Intuitex Curtain, '16



Commercial Product

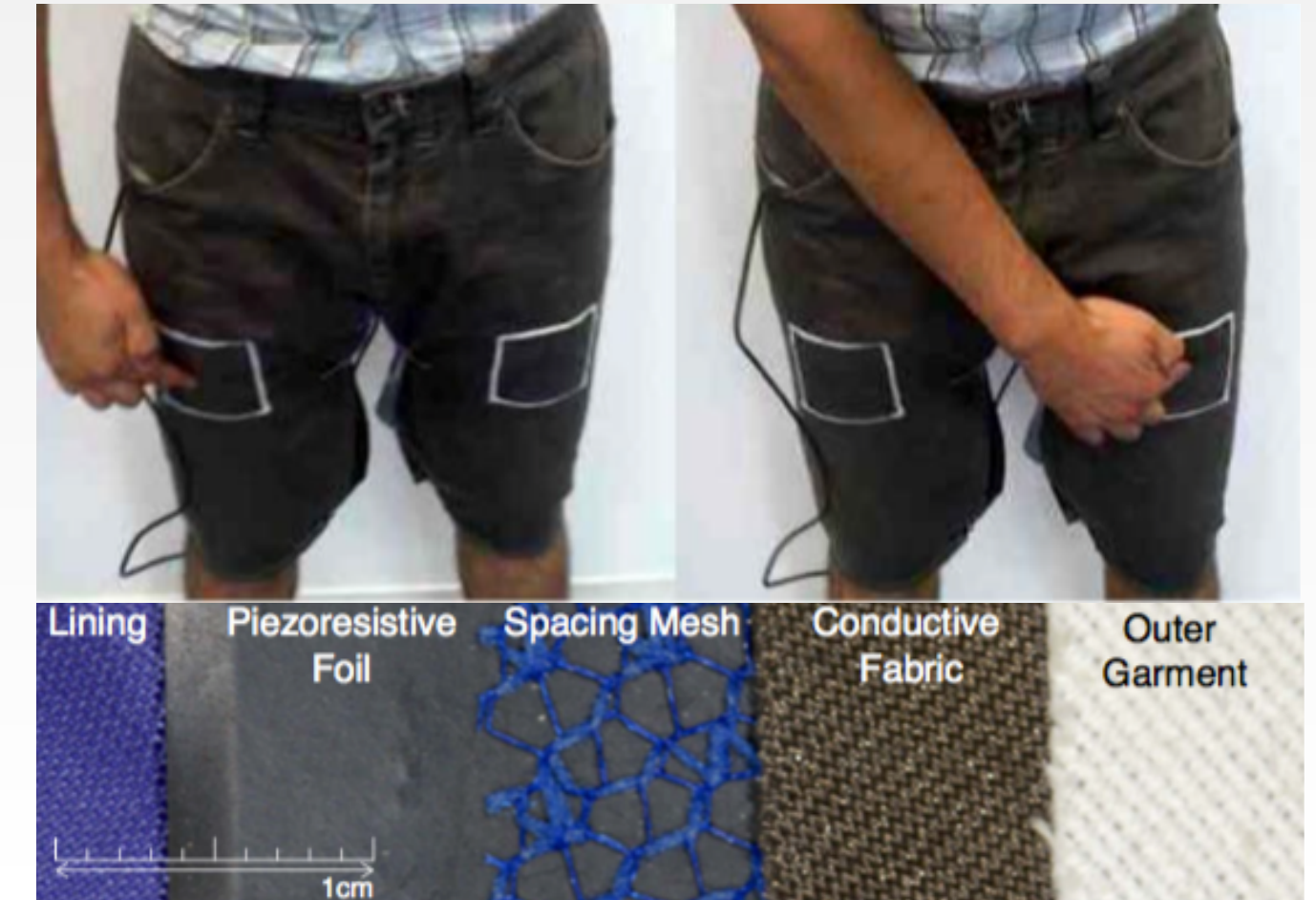
- Wearable. Riders
- Capacitive technology
- 1D: touch and hold, swipe left & right
- Discrete or continuous is not clear yet
- Interface to mobile device, e.g., navigation instructions, music player...
- Audio feedback
- Tactile feedback very effective & superior interactive experience



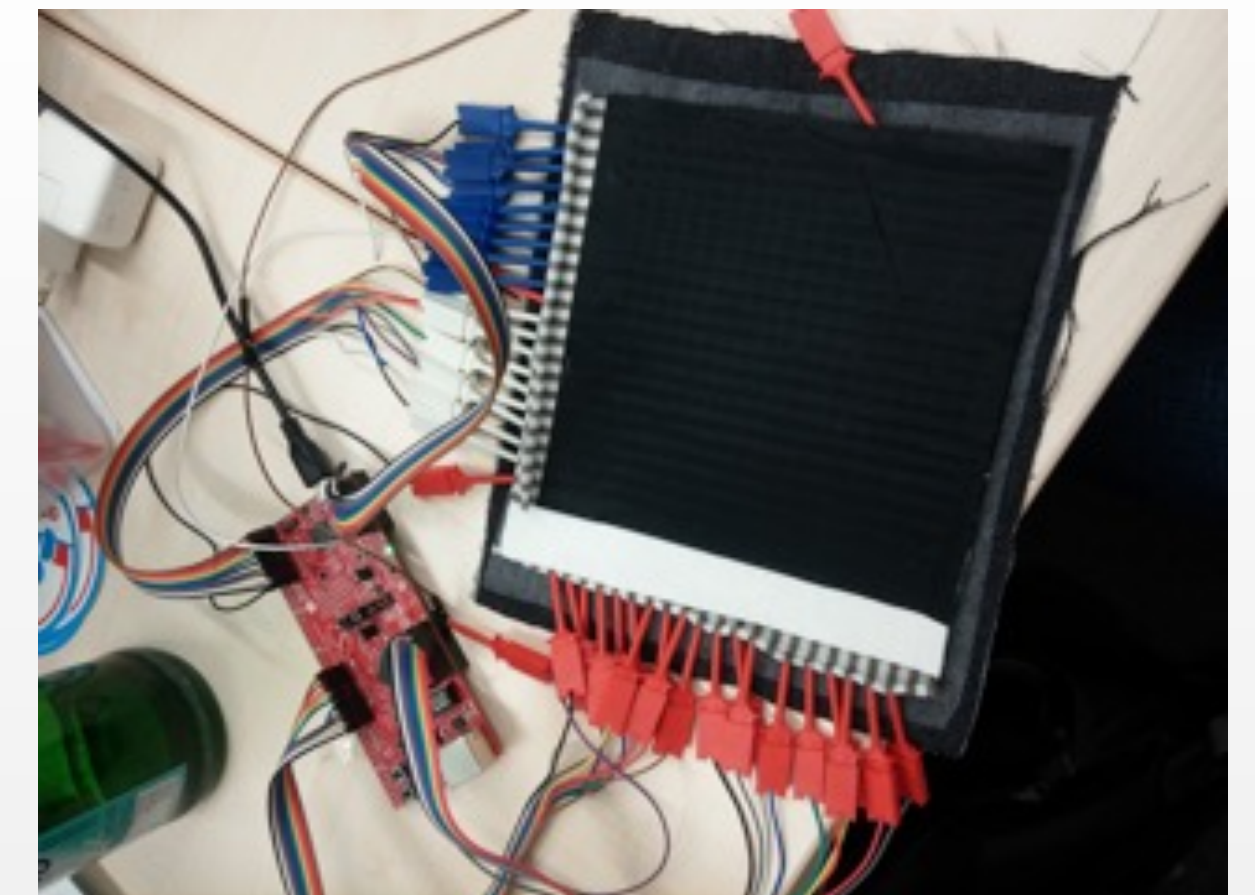
Levi's® Commuter™ x Jacquard by Google Trucker Jacket, 2016

2D and Free Form Gestures

- FabriTouch; 2D swipes; piezoresistive foil, relative voltages (resistive)
- Textile touch pad with gesture recognition; free form gestures; pinstripe material sandwiching a spacer (resistive)



Heller, ISWC '13



Hamdan and Schmidt, '16

Technical Requirements

- Conductive yarn
- Sensing technology
- Wiring
- Air gaps and spacers
- Interfacing electronics
- Power



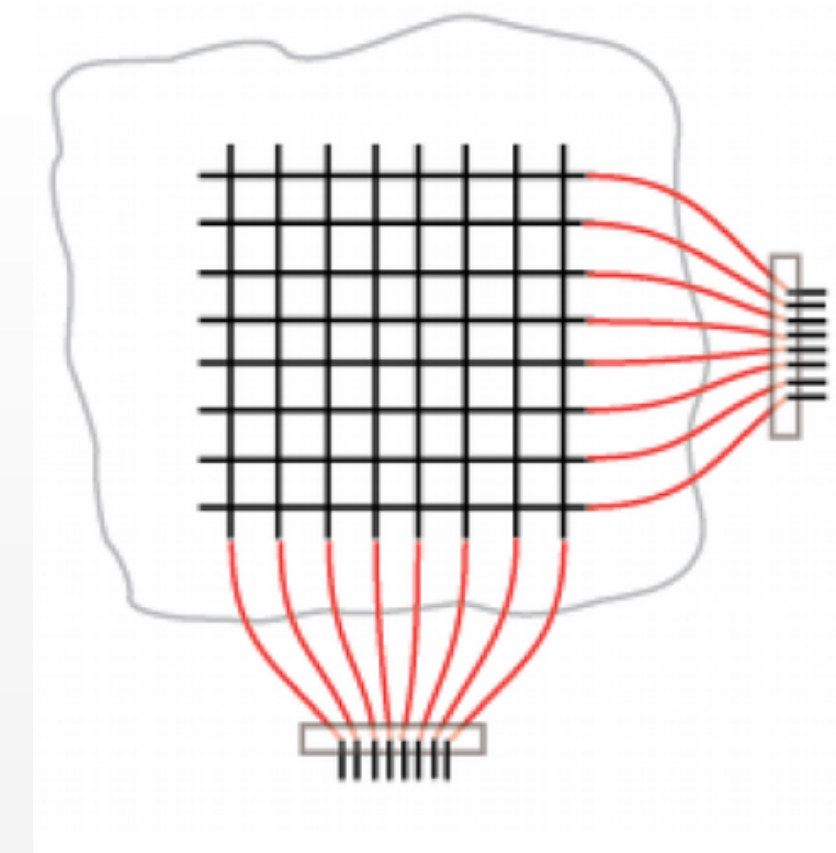
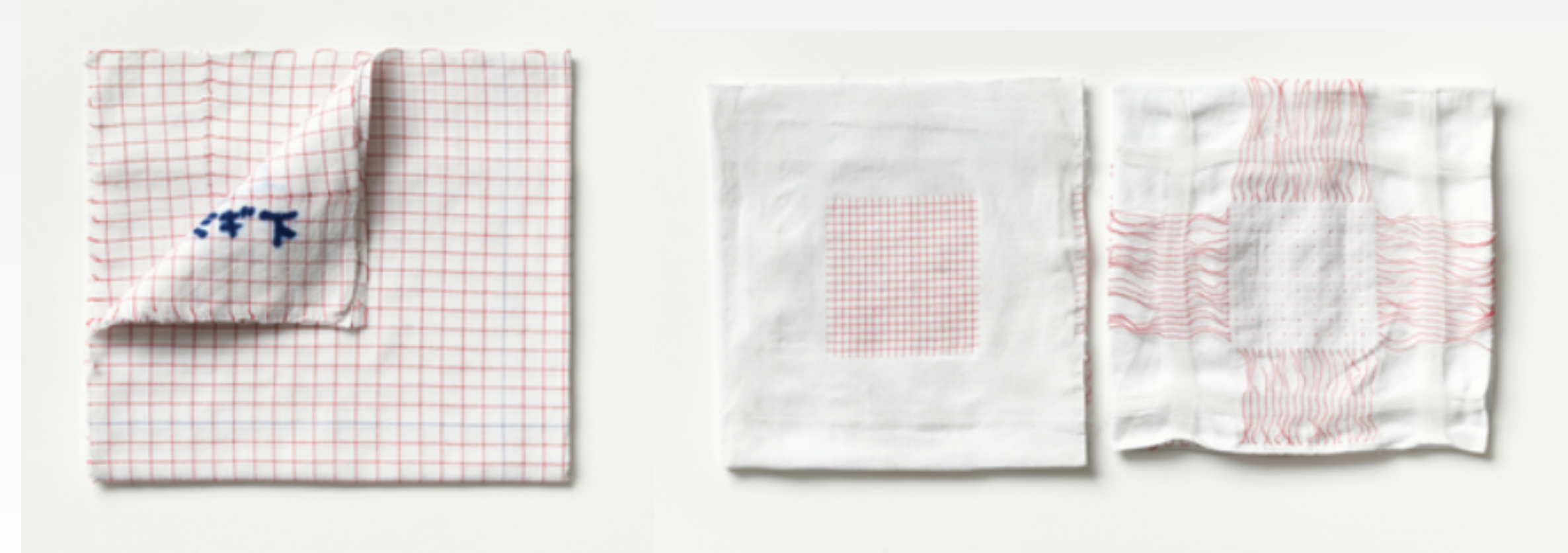
Conductive Yarn

- Core of e-textile manufacturing
- Thread types
 - Silver-coated threads, high resistance, less consistent
 - Stainless steel threads, have no traditional thread core, have low resistance, can be soldered with difficulty
 - Other threads are made by twisting natural yarn over a conductive core
- Several fabric production/sewing techniques exist: embroidery, woven inlay, double weaving, crochet, knitting, etc.



Manufacturing at Scale

- Jacquard yarn requirements
 - Conventional look and feel
 - Multiple colors, thicknesses, and materials
 - Electrical conductivity
 - Strength, temperature and chemical resistance
 - Reliability
 - Electronics interconnectivity
 - Safety
- Cost and manufacturing at scale

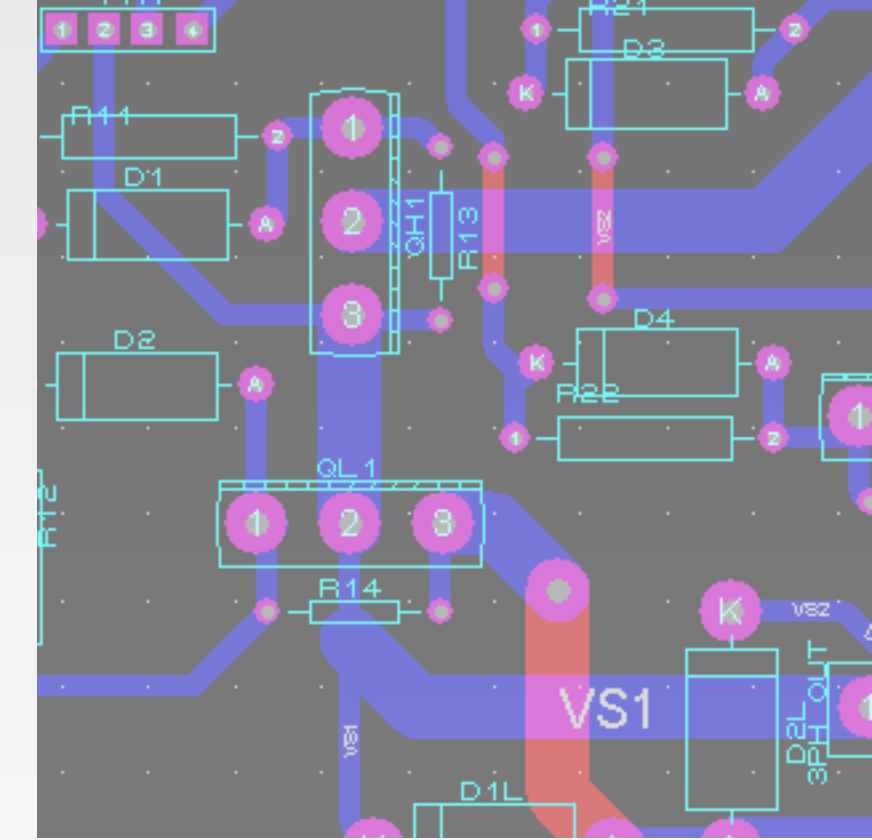


Capacitive vs. Resistive

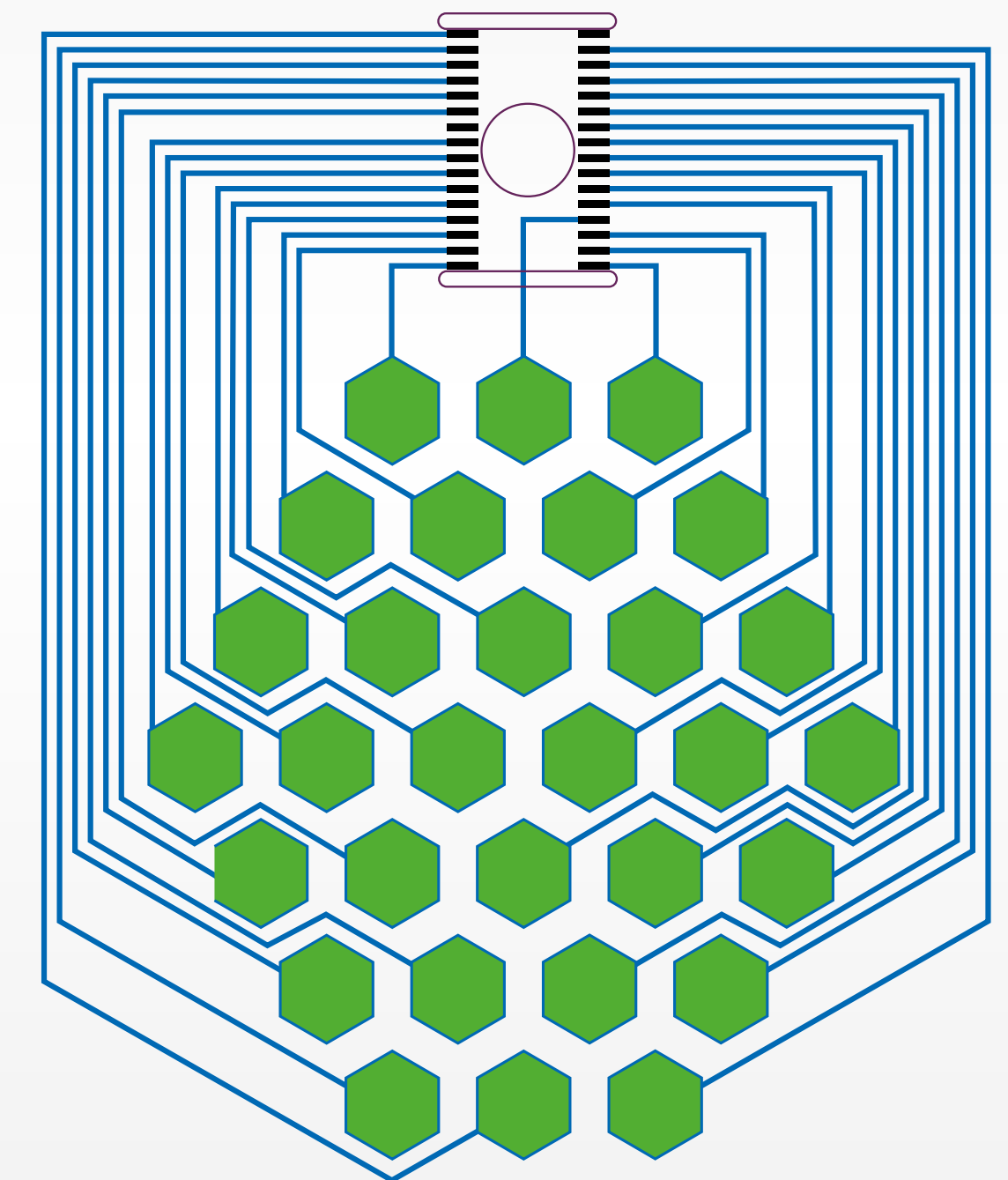
- ★ **Capacitive** sensing is powerful: multi-touch, near-surface interaction, less power hungry (capacitive voltage divider technique)
 - Noise: parasitic capacitance, human body capacitance in case of wearables
- ★ **Resistive** sensing is more robust against noise, can use gloved hand
 - Mostly single touch, requires pressure to make contact



Wiring

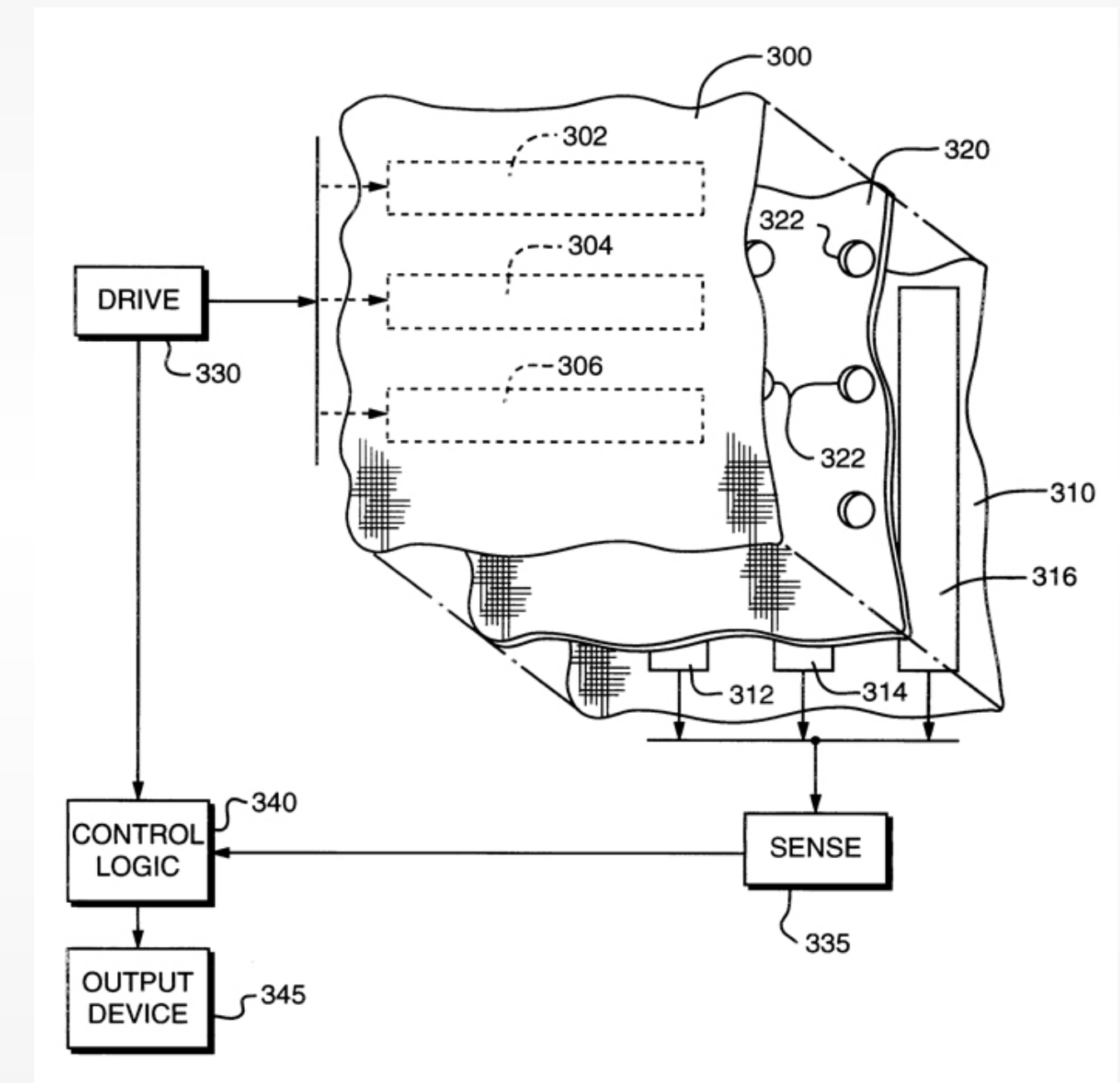


- Require minimum spacing (3-2mm) between parallel threads (flyaways, parasitic capacitance)
- Need space to connect from the interaction area to the MIC
- Need space to route the threads without crossing (~ PCB layout and bridges)



Air Gaps and Spacers

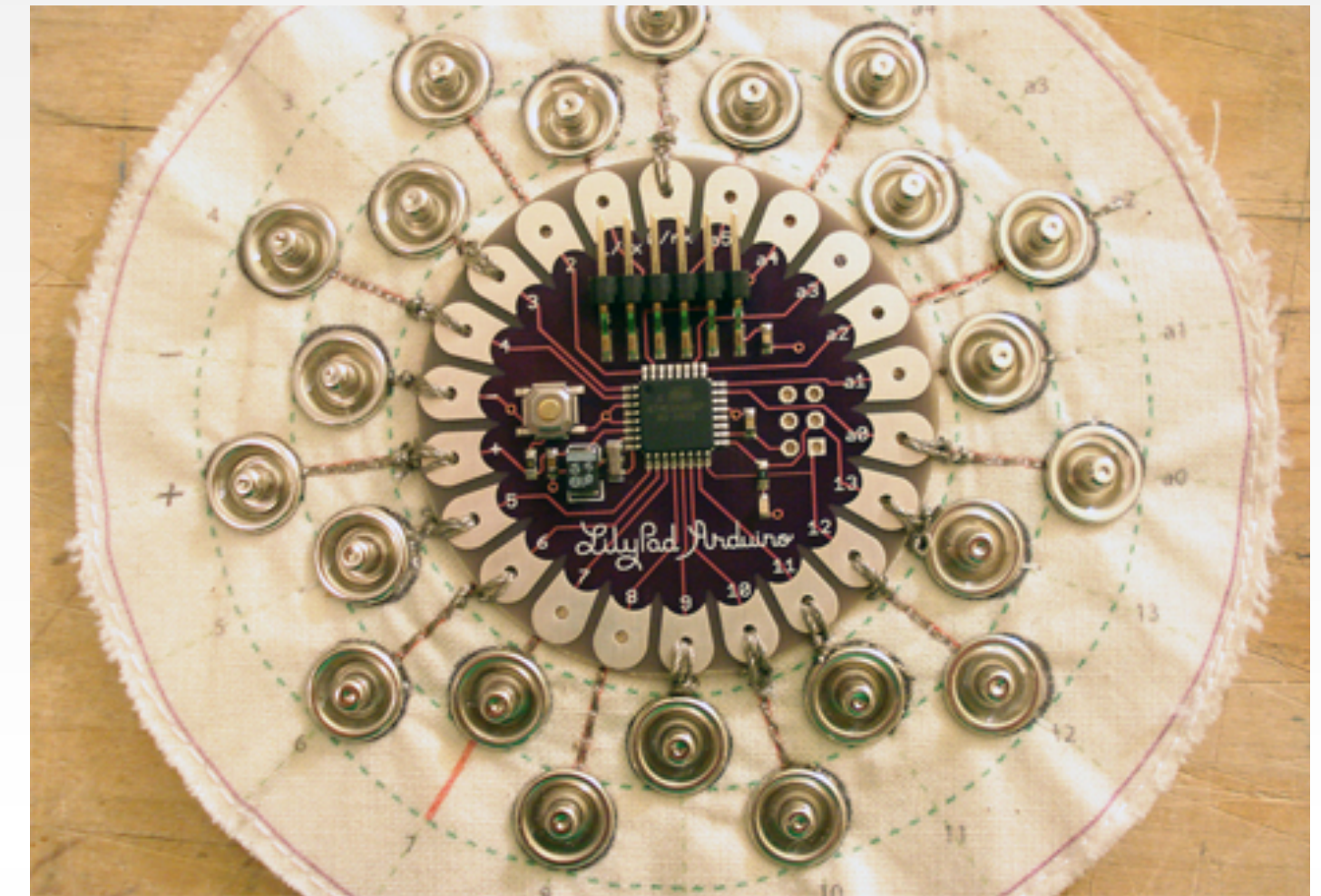
- Whether resistive to capacitive you need an air gap/spacer between two conductive swatches of fabric
- Trade of between the flexibility and robustness against noise of the e-textile is related to the spacer's thickness, flexibility, and rigidness



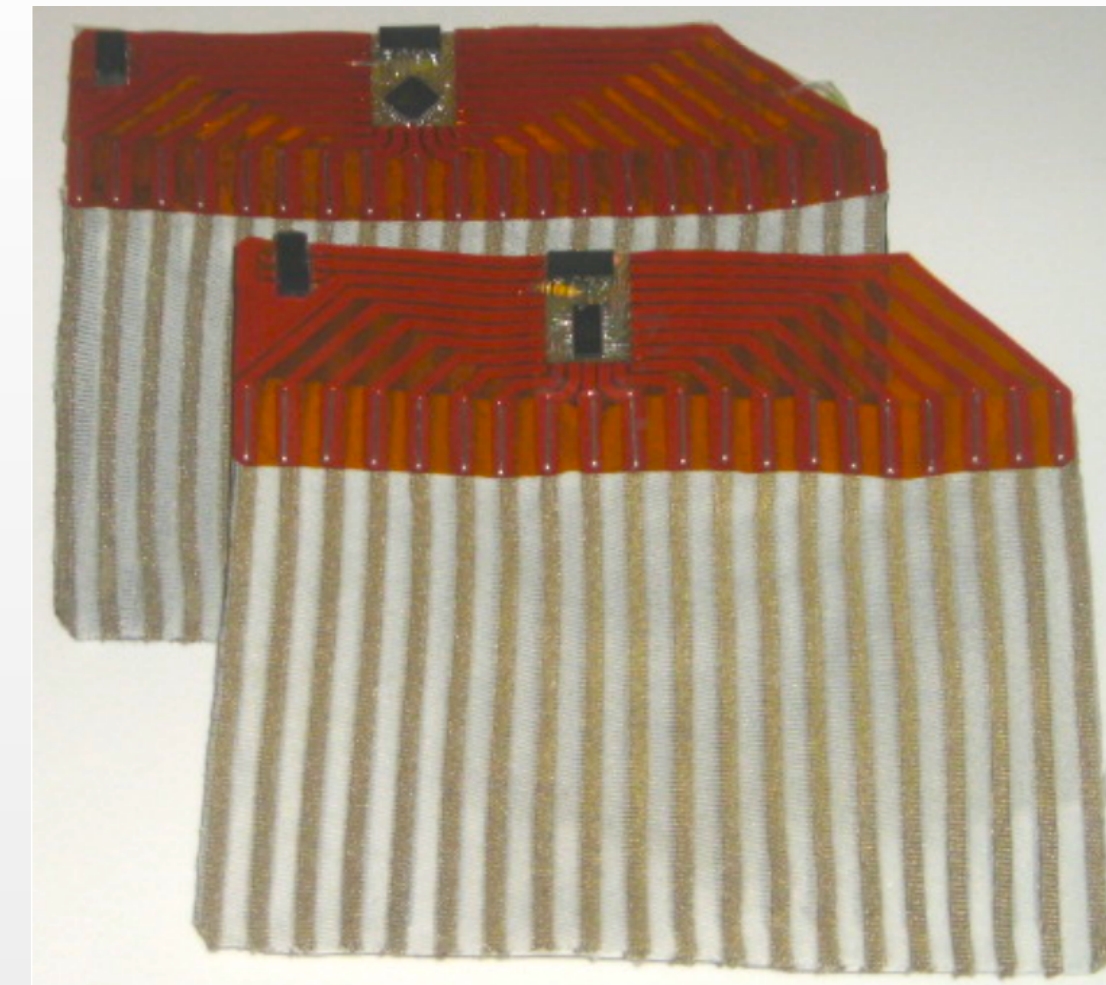
Maggie Orth, Musical Jacket, '98

Interfacing Electronics

- **Lilipad**; tying nodes; rapid prototyping; (-) cannot be removed, doesn't scale
- **Flexible PCB**; press conductive thread and copper foil together with a stitch or stapler; robust against aging and washing; (-) expensive, hard to make in lab



Buechley, CHI '08

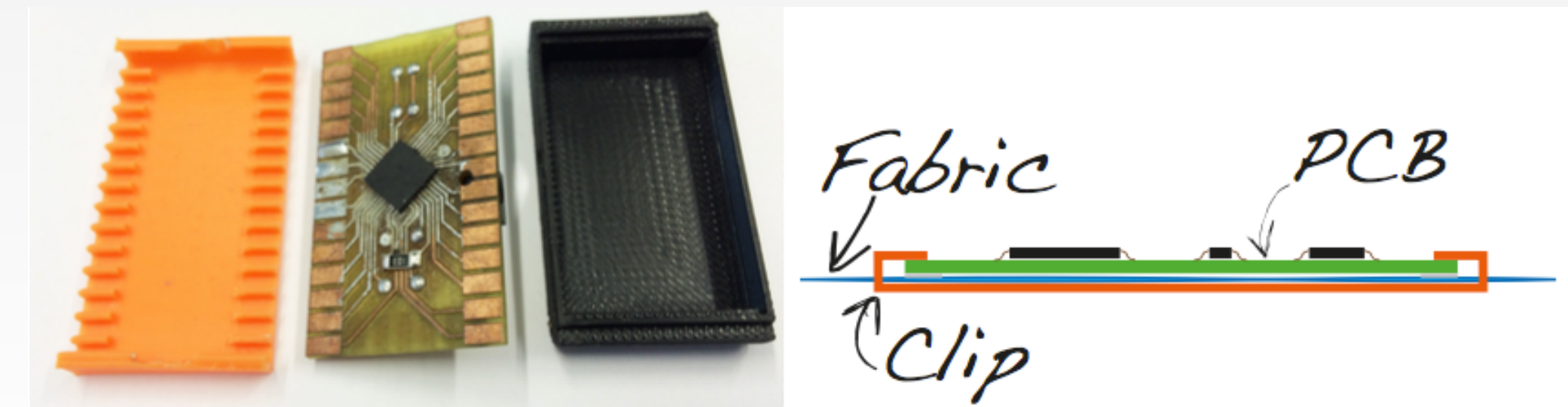


Thar, Flexible PCB, '13

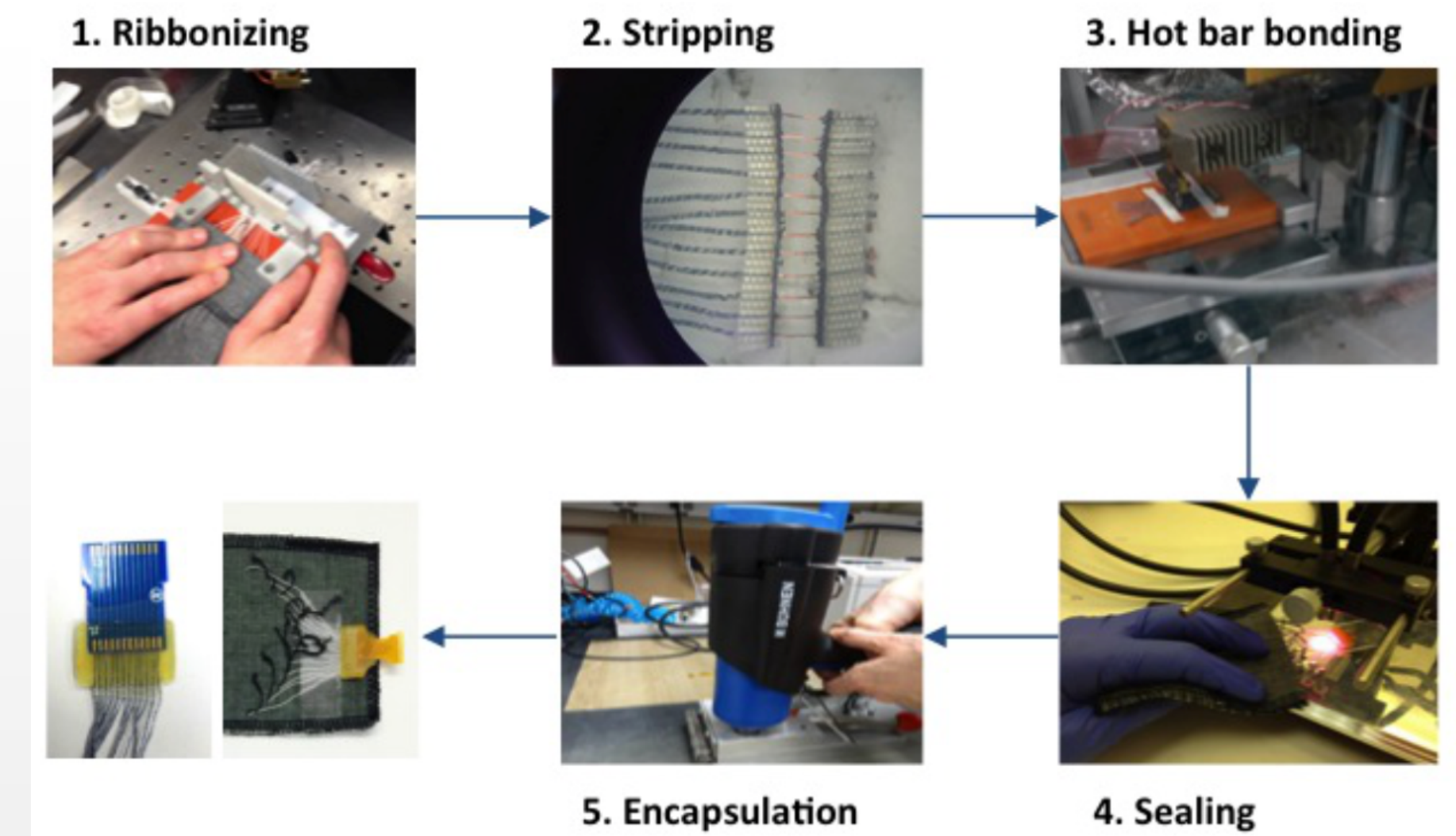


Interfacing Electronics

- **Fabric-PCB Clip**; for rapid prototyping and separating/exchanging the controller before washing; (-) still not robust (in progress)
- **Google Jacquard**; includes stripping, hot bonding to flex PCB, sealing from water; scalable; (-) hard to make in lab



Thar, 3D Fabric-PCB, '15



Levi's® Commuter™ x Jacquard by Google Trucker Jacket, 2016

Power

- Energy harnessing fabrics from the environment (vibrations, sound or heat)
- 3D piezoelectric fabrics generating a charge by pressure/movement
- Flexible lithium ceramic batteries
- Google Jacquard: USB dongle (tag)



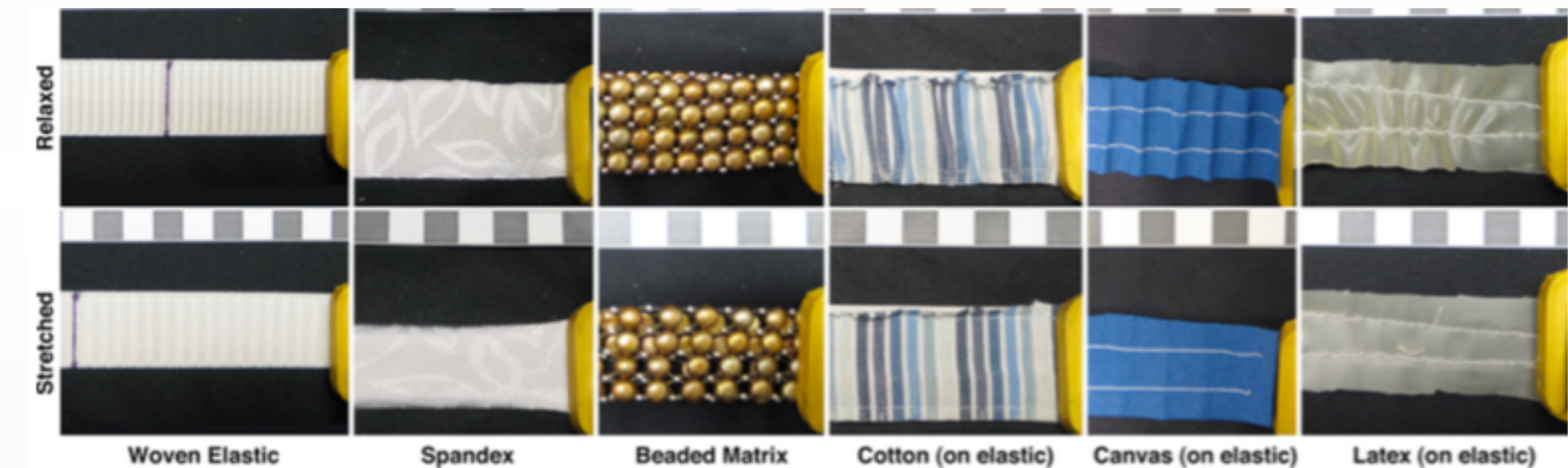
Levi's® Commuter™ x Jacquard by Google Trucker Jacket, 2016

Integration into Garments

- Where do you put all these components?
 - Textile PCBs, capacitors, resistors, and antennas are on the way

Output Techniques

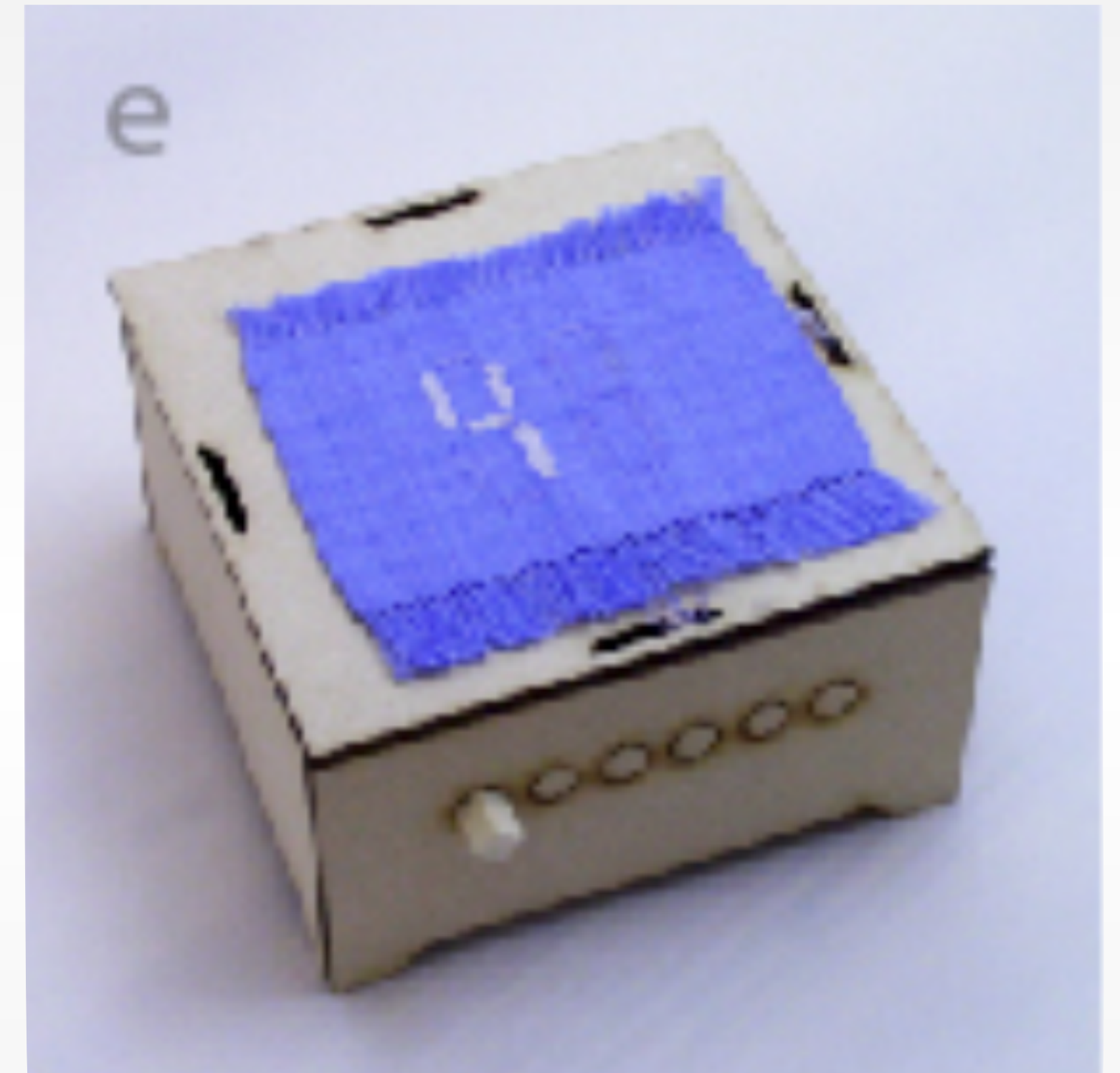
- Output devices used LED arrays, thermo chromic ink, vibration, and shape memory alloys
- Dynamic textiles that react to the environment, emotions of the wearer; or enhance social interactions, motivate fitness behaviors, give rise to increased environmental awareness



Harrison, CHI '09

Personal Style and Dynamic Textile

- Devendorf investigated meaning of dynamic textile through a lens of personal style
- They found that
 - slowness, low-resolution, and volatility of Ebb tended to be seen as assets as opposed to technical limitations in the context of personal style
 - abstract, ambient, and ambiguous representations of information on clothing could provoke intrigue, playful and serendipitous social interactions

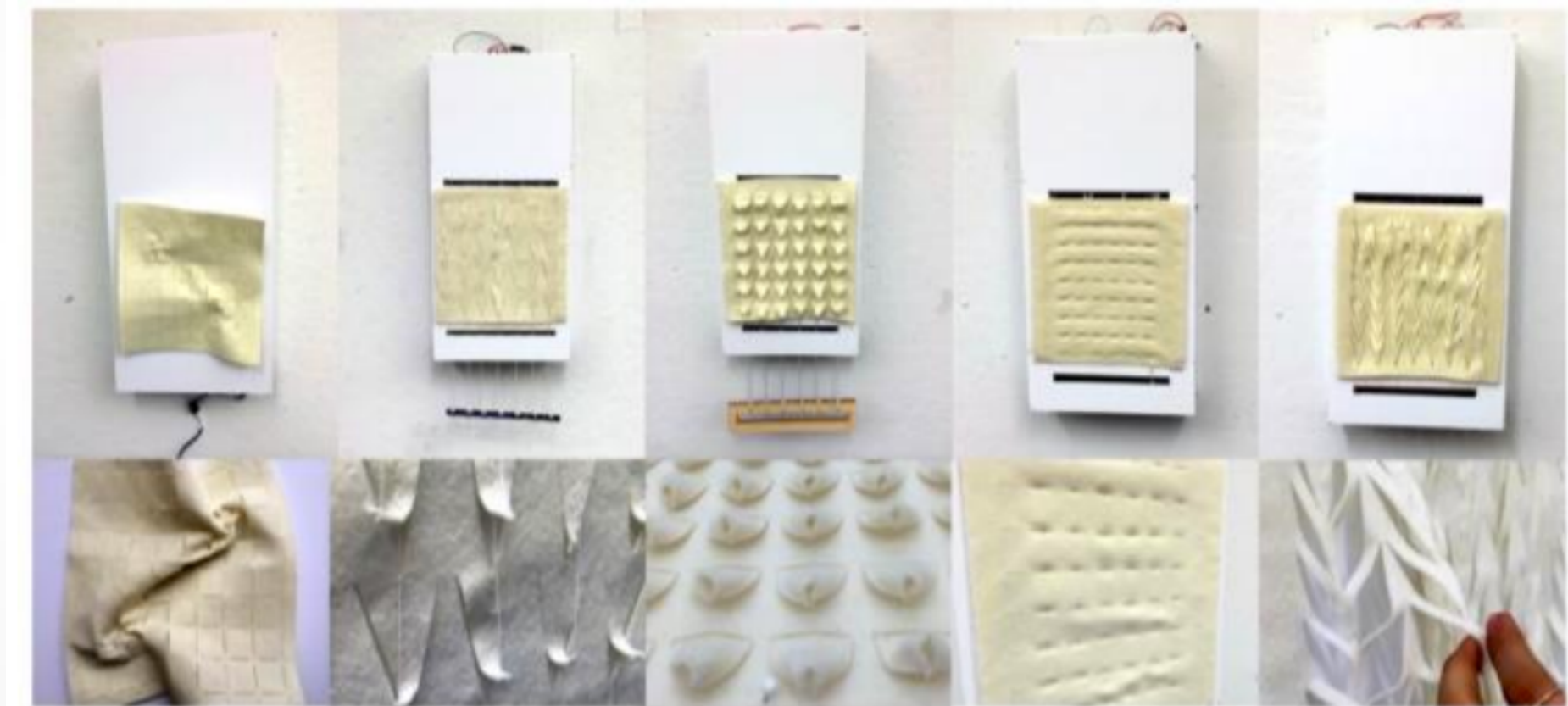


Devendorf, CHI '16

Ebb is a dynamic textile display made of conductive textile covered with thermochromic pigments

Emotional Chars and Dynamic Textile

- Davis explored the emotional characteristics of physical/visual textures in fabrics
- Can designers communicate emotions via transforming textiles?
- He found that
 - touching the textile invokes more positive emotion in some cases compared to just looking at a texture
 - emotions depend on textility, a reading of body, place, and material. And that this ambiguity can be used to make one material create different emotions



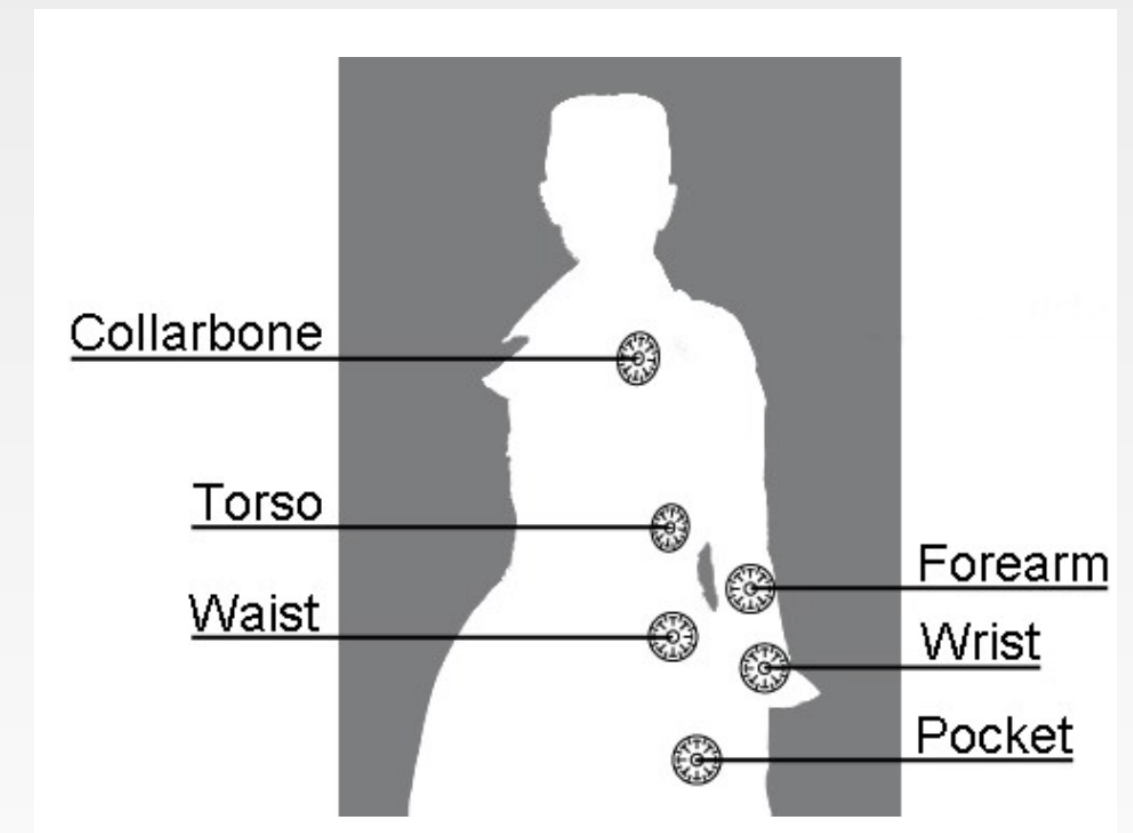
Davis, C&C '15

Heritage, History, and Culture

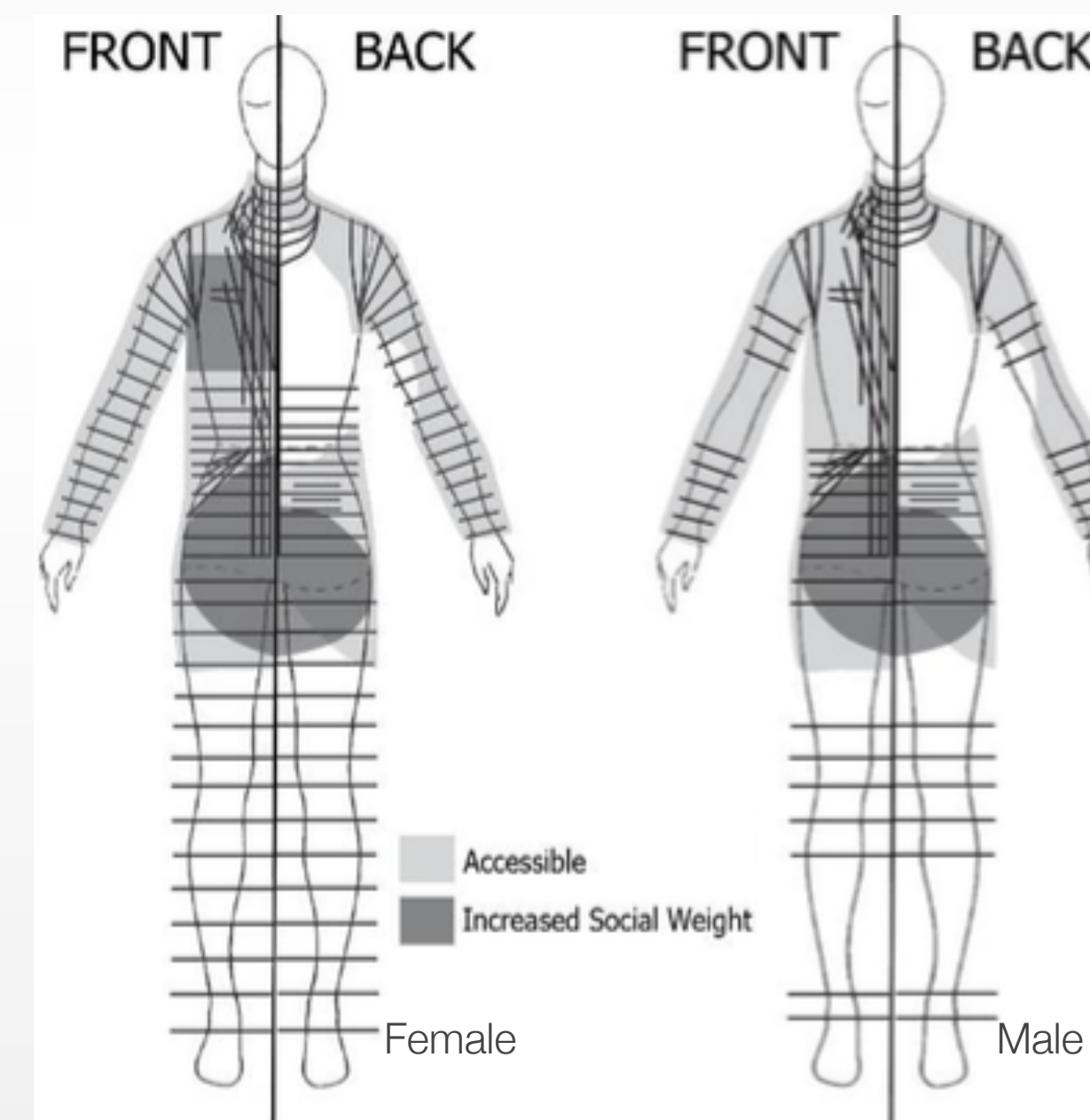


Social Acceptance

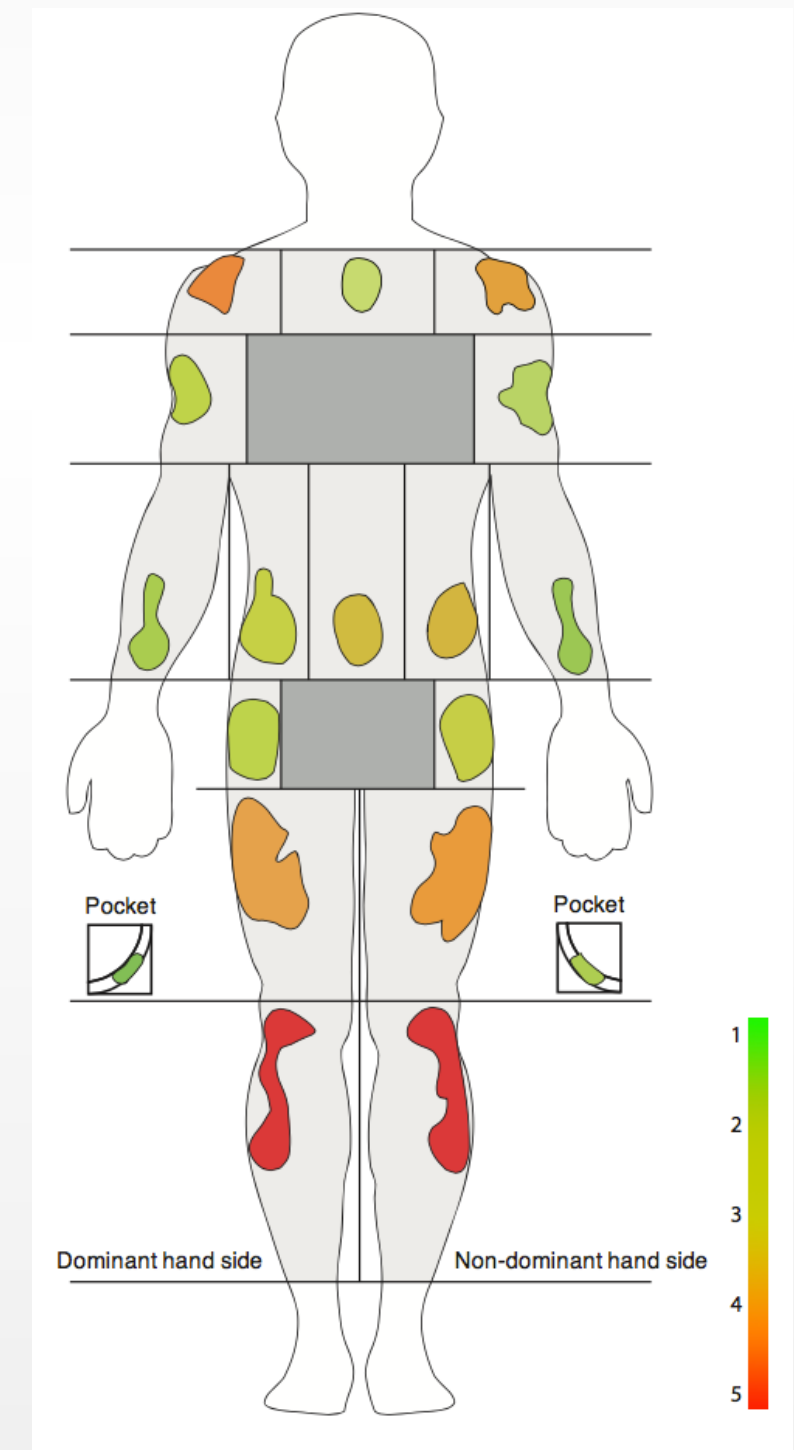
- There are differences between women and men on acceptable location, as well as between cultures (USA and Korea)
- Arm, forearm and wrist are the more socially acceptable. Upper thigh is sometimes accessible



Profita, ISWC '13



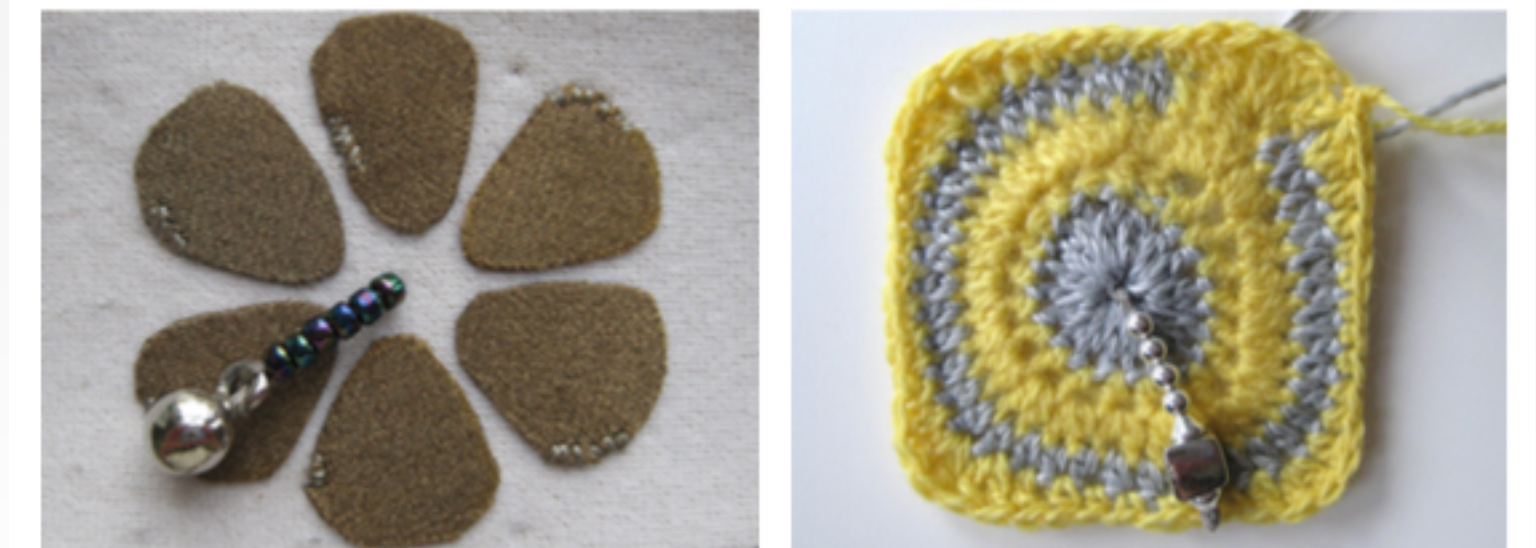
Lucy, EMBC '14



Karrer, CHI '11

DIY

- Conductive yarns are readily available to makers
- Buechley used soft circuitry as a new language for electronics education
- Hannah Perner-Wilson introduced a kit-of-no-parts approach to building electronics from a diverse palette of craft materials
- Three benefits to using crafting martial:
 - Personalization
 - Transparency
 - Skills transfer



Hannah Perner-Wilson, TEI '11

HOW TO GET WHAT YOU WANT

EXAMPLE PROJECTS

WORKSHOPS

ACTUATORS

CIRCUITS

COMMUNICATION

CONNECTIONS

POWER

SENSORS

TRACES

CONDUCTIVE MATERIALS

NON-CONDUCTIVE MATERIALS

TECHNIQUES

TOOLS

>> SENSORS

BEAD TILT SENSOR

CONSTRUCTED STRETCH SENSORS

CROCHET PRESSURE SENSOR

CROCHET TILT POTENTIOMETER

FABRIC BEND SENSOR

FABRIC BUTTON

FABRIC POTENTIOMETER

FABRIC PRESSURE SENSOR

FABRIC STRETCH SENSORS

KNIT CONTACT SWITCH

KNIT TOUCHPAD

KNITTED STRETCH SENSORS

PAINTED STRETCH SENSOR

PRESSURE SENSOR MATRIX

SIMPLE FABRIC PRESSURE SENSORS

STICKYTAPE SENSORS

SENSORS

Sensors

CROCHET PRESSURE SENSOR

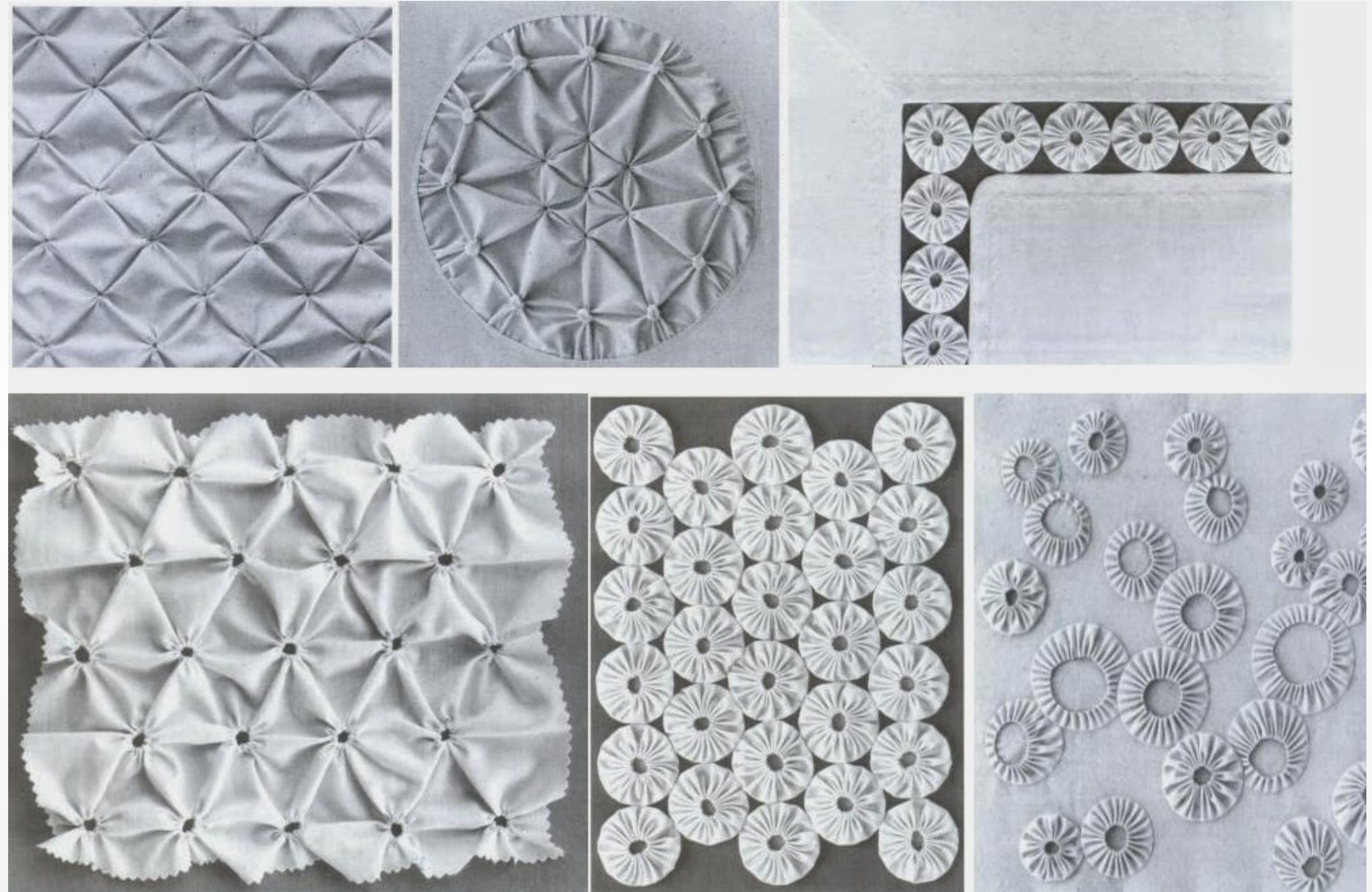
Here is the crochet pressure sensor. The main principle is same as regular pressure sensor. Instead of conductive fabric or thread, I used conductive yarn from Schoeller, Nm 50/2 60/40 Pes/Inox @ Euros 65.00/kg (25,000 metres/kg). Since this yarn is very thin, it is mixed with normal yarn and crochet, which is what you can see [...]

Sensors

CROCHET TILT POTENTIOMETER

Combination of tilt sensing and potentiometer using regular wool and conductive wool from Schoeller.

Textile Manipulation?



Yarn OS?



Fabricating Interactive Textiles?



Nervous System, '14



What You Need To Do Now

- Reading material will be on our website: hci.rwth-aachen.de



References

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- <http://alumni.media.mit.edu/~emme/other/MastersThesis.pdf>